29 CFR 1910,178

# Forklifts or powered industrial trucks are common at many workplaces. How safely they are operated can have a major impact on worker safety and the prevention of accidents. While conducting safety committee inspections, be observant of forklift operator actions and pedestrians.



# Traveling with the load up

Forks should be tilted back and raised only as high as necessary to clear the ground.

### Capacity not marked

The forklift should be marked to identify the attachment and the capacity of the forklift with the attachment.

#### Seatbelt not worn

Seatbelts should be worn whenever operating a forklift. Should a tip-over occur, the seatbelt will keep you in place to avoid a serious injury or fatality.

# Training and evaluation

Markings which designate

should be maintained.

Pedestrian areas should

pedestrian or storage areas

never be crossed by forklifts.

Forklift operators are required to have classroom and hands-on training, plus an evaluation to determine their competency in operating a forklift. The employer must certify that each operator has been trained and evaluated. Also, operators need to be re-evaluated at least once every three years.

tank and loose objects

Fuel straps should be in good

repair and used. Loose objects

should not be allowed on forklifts.

# Conduct refresher training:

- · Following a forklift accident or near-miss
- When the operator is observed operating the forklift in an unsafe manner
- When the operator is assigned to a different type of forklift
- When a change in the workplace that could affect safe forklift operations

# Additional

## forklift guidelines

- Always operate the forklift at a speed that will allow it to stop safely.
- Forklift operators should slow down and honk at cross aisles and other areas where vision is obstructed.
- Before getting off the forklift, make sure to lower the forks, neutralize the controls, and set the brakes.

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