

APA PERFORMANCE RATED I-JOISTS



Be Constructive WOOD



Wood is the right choice for a host of construction applications. It is the earth's natural, energy efficient and renewable building material.

Engineered wood is a better use of wood. It uses less wood to make more wood products. That's why using APA trademarked I-joists, glued laminated timbers, laminated veneer lumber, plywood and oriented strand board is constructive ... for the environment, for innovative design, and for strong, durable buildings.

A few facts about wood.

- **We're not running out of trees.** One-third of the United States land base – 731 million acres – is covered by forests. About two-thirds of that 731 million acres is suitable for repeated planting and harvesting of timber. But only about half of the land suitable for growing timber is open to logging.



Most of that harvestable acreage also is open to other uses, such as camping, hiking, and hunting. Forests fully cover one-half of Canada's land mass. Of this forestland, nearly half is considered productive, or capable of producing timber on a sustained yield basis. Canada has the highest per capita accumulation of protected natural areas in the world – areas including national and provincial parks.



- **We're growing more wood every day.** American landowners plant more than two billion trees every year. In addition, millions of trees seed naturally. The forest products industry, which comprises about 15 percent of forestland ownership, is responsible for 41 percent of replanted forest acreage. That works out to more than one billion trees a year, or about three million trees planted every day. This high rate of replanting accounts for the fact that each year, 27 percent more timber is grown than is harvested. Canada's replanting record shows a fourfold increase in the number of trees planted between 1975 and 1990.

- **Manufacturing wood is energy efficient.** Wood products made up 47 percent of all industrial raw materials manufactured in the United States, yet consumed only 4 percent of the energy needed to manufacture all industrial raw materials, according to a 1987 study.

Material	Percent of Production	Percent of Energy Use
Wood	47	4
Steel	23	48
Aluminum	2	8



- **Constructive news for a healthy planet.** For every ton of wood grown, a young forest produces 1.07 tons of oxygen and absorbs 1.47 tons of carbon dioxide.

Wood. It's the constructive choice for the environment.

14" PRI™-40

APA EWS
Glued Residential Floors
PLANT 0000 • PRI-400

NOTICE:

The technical data contained in this guide applies **only** to I-joists that bear the APA Performance Rated I-Joist (PRI™) trademark. These trademarked products, manufactured by APA EWS member mills, adhere to our quality assurance program and conform to PRI-400, "Performance Standard for APA EWS I-Joists."

APA PERFORMANCE RATED™ I-JOISTS SAY WHAT THEY DO AND DO WHAT THEY SAY

APA – The Engineered Wood Association has made it easy to make the right choice for residential floor joist products.

APA Performance Rated™ I-Joists (PRI™) provide a high performance alternative to dimension lumber joists for residential floor applications. This guide will help you efficiently use APA PRIs by walking you through the simple steps of product selection, specification, and installation.

The APA trademark signifies that the I-joist manufacturer is committed to the strict quality standards of Engineered Wood Systems (EWS), a related corporation of APA, and that the PRIs are manufactured in conformance with PRI-400, *Performance Standard for APA EWS I-Joists*. APA's rigorous program of quality verification and testing is designed to assure predictable product performance.

PRI-400 brings product standardization while providing for a multitude of design and construction situations. The standard provides design information for numerous types and sizes of I-joists. Now specifiers and builders can select and use I-joists from various APA EWS member manufacturers, using just one

set of design and installation criteria. Because PRIs can be selected based on their allowable span for glued uniformly loaded residential floors, it is easy to incorporate them into your design.

This guide emphasizes residential floor systems. However, much of the basic design information can be used for other construction applications. Review by a design professional is required for applications beyond the scope of this document. (See Table 5 for design properties.)

Simple to specify. Easy to install. Less confusion. APA Performance Rated I-Joists are the right choice for residential floor construction.

SAMPLE TRADEMARK – Position of trademark on I-joist may vary by manufacturer

The I-joist alternative to 2 x 10 lumber with a net depth of 9-1/2". Also available in depths of 11-7/8", 14", and 16".

Joist designation.

The on-center spacing of the I-joists. (optional)



Identifies I-joists as being manufactured in conformance with APA Standard PRI-400, *Performance Standard for APA EWS I-Joists*.

The residential floor clear span that can be achieved for a glued-nailed floor system at the indicated spacing for a live load of 40 psf and a dead load of 10 psf. (optional)

Plant number

Conforms with APA Standard PRI-400, *Performance Standard for APA EWS I-Joists*.

SELECTING APA PERFORMANCE RATED I-JOISTS

Product Description

The APA Performance Rated I-Joist (PRI) is an “I”-shaped engineered wood structural member designed for use in residential floor construction. The product is prefabricated using sawn or structural composite lumber flanges and wood structural panel webs, bonded together with exterior-type adhesives. In order to be classified as an APA PRI, the joist is limited to a L/480 live load maximum deflection (where L = span) for glued-nailed residential floor applications, a criteria which provides superior floor performance.

APA Performance Rated I-joists are identified by their depth followed by a designation such as PRI-30 which relates to the joist strength and stiffness.

APA PRIs are manufactured to strict tolerances with the following characteristics:

- **Flanges** are either sawn lumber or structural composite lumber, such as LVL. The top flange is of the same type and grade of material as the bottom flange. The net flange size depends on the material used.

- **Webs** consist of wood structural panels, which can be plywood or OSB. All panels are classified as Exposure 1 or Exterior and are 3/8" in thickness or greater.

- All PRIs are assembled using exterior-type **adhesives** per ASTM D 2559.

- APA PRIs are available in four depths: 9-1/2", 11-7/8", 14", and 16".

- PRIs of the same depth are manufactured with various flange widths; flange width is an important design consideration when specifying hangers.

- Most mills supply I-joists to distributors and dealers in lengths up to 60 feet. These are then cut to frequently used lengths such as from 16 to 36 feet in 2 foot increments for jobsite delivery. Check local supplier for availability.

Residential Floor Allowable Spans

The specific PRI designation needed for your application is easily determined by selecting the span needed and then choosing the PRI that meets your span, spacing, and uniform loading criteria.

Tables 1 and 2 are for simple or multiple span applications respectively. The use of these tables will provide maximum spans for the indicated spacings and span conditions.

TABLE 1

ALLOWABLE SPANS FOR APA EWS PERFORMANCE RATED I-JOISTS – Simple Span Only

Depth	Joist Designation	Simple Spans			
		On Center Spacing			
		12"	16"	19.2"	24"
9-1/2"	PRI-20	16'-7"	15'-2"	14'-4"	13'-4"
	PRI-30	17'-1"	15'-8"	14'-10"	13'-11"
	PRI-40	18'-0"	16'-6"	15'-7"	14'-1"
	PRI-50	17'-10"	16'-4"	15'-5"	14'-5"
	PRI-60	19'-0"	17'-4"	16'-4"	15'-4"
11-7/8"	PRI-20	19'-11"	18'-2"	17'-2"	15'-5"
	PRI-30	20'-6"	18'-9"	17'-9"	16'-7"
	PRI-40	21'-6"	19'-7"	18'-2"	16'-3"
	PRI-50	21'-4"	19'-6"	18'-5"	17'-3"
	PRI-60	22'-8"	20'-8"	19'-6"	18'-3"
	PRI-70	23'-0"	21'-0"	19'-10"	18'-7"
	PRI-80	24'-11"	22'-8"	21'-4"	19'-11"
	PRI-90	25'-8"	23'-4"	22'-0"	20'-6"
14"	PRI-40	24'-4"	22'-1"	20'-2"	18'-0"
	PRI-50	24'-4"	22'-3"	21'-0"	19'-8"
	PRI-60	25'-9"	23'-6"	22'-2"	20'-9"
	PRI-70	26'-1"	23'-10"	22'-6"	21'-0"
	PRI-80	28'-3"	25'-9"	24'-3"	22'-8"
16"	PRI-90	29'-1"	26'-6"	24'-11"	23'-3"
	PRI-40	27'-0"	24'-0"	21'-11"	19'-7"
	PRI-50	27'-0"	24'-8"	23'-4"	20'-2"
	PRI-60	28'-7"	26'-1"	24'-7"	23'-0"
	PRI-70	29'-0"	26'-5"	24'-11"	23'-1"
PRI-80	31'-4"	28'-6"	26'-11"	25'-1"	
PRI-90	32'-2"	29'-3"	27'-7"	25'-9"	

Notes:

1. Allowable **clear** span applicable to simple-span residential floor construction with a design dead load of 10 psf and live load of 40 psf. The live load deflection is limited to span/480.

2. Spans are based on a composite floor with glued-nailed sheathing meeting the requirements for APA Rated Sheathing or APA Rated STURD-I-FLOOR conforming to PRP-108, PS 1, or PS 2 with a minimum thickness of 19/32 inch (40/20 or 20 oc) for a joist spacing of 19.2 inches or less, or 23/32 inch (48/24 or 24 oc) for a joist spacing of 24 inches. Adhesive shall meet APA Specification AFG-01 or ASTM D3498. Spans shall be reduced 1 foot when the floor sheathing is nailed only.

3. Minimum bearing length shall be 1-3/4 inches for the end bearings.

4. Bearing stiffeners are **not** required when I-joists are used with the spans and spacings given in this table, except as required for hangers.

5. This span chart is based on uniform loads. For applications with other than uniformly distributed loads, an engineering analysis may be required based on the use of the design properties in Table 5.

To illustrate the selection of an APA PRI product, assume a design simple span of 16 ft-1 in. For architectural reasons limit the joist depth to 11-7/8 inches and joist spacing to 19.2 inches on center. From the 9-1/2 and 11-7/8 inch entries in Table 1, look down the 19" o.c. spacing column. For depths of 9-1/2 inch, select **9-1/2" PRI-60**, and from the 11-7/8 inch depths notice that **any** joist designation will work.

While any of the PRIs shown in Tables 1 and 2 may be available in a specific market area, availability of any PRI product should be verified prior to final product selection.

The allowable spans in the tables in this design guide indicate the allowable clear span for various joist spacings under typical residential uniform floor loads (40 psf live load and 10 psf dead load) for glued-nailed systems.

The spans shown in Tables 1 and 2 are based on repetitive member usage which is typical for all wood products spaced 24" on center or less. In addition, floor sheathing must be field glued to the I-joist flanges to achieve the PRI allowable spans. Use of these span tables is limited to uniform load conditions and PRI floor spans shall not exceed these allowable spans. APA PRIs can be used for other applications such as roofs, to support line loads or concentrated loads, etc., when properly engineered using the appropriate design properties in Table 5.

TABLE 2

ALLOWABLE SPANS FOR APA EWS PERFORMANCE RATED I-JOISTS – Multiple Span Only

Depth	Joist Designation	Multiple Spans			
		On Center Spacing			
		12"	16"	19.2"	24"
9-1/2"	PRI-20	18'-1"	16'-3"	14'-10"	13'-3"
	PRI-30	18'-8"	17'-1"	16'-1"	15'-0"
	PRI-40	19'-7"	17'-2"	15'-8"	14'-0"
	PRI-50	19'-5"	17'-9"	16'-9"	15'-8"
	PRI-60	20'-8"	18'-10"	17'-9"	16'-5"
11-7/8"	PRI-20	21'-8"	18'-10"	16'-9"	13'-5"
	PRI-30	22'-4"	20'-5"	18'-10"	15'-0"
	PRI-40	23'-0"	19'-11"	18'-2"	16'-2"
	PRI-50	23'-3"	21'-3"	20'-0"	16'-1"
	PRI-60	24'-8"	22'-6"	21'-2"	19'-1"
	PRI-70	25'-1"	22'-11"	21'-7"	18'-6"
	PRI-80	27'-1"	24'-8"	23'-3"	21'-8"
PRI-90	27'-11"	25'-5"	23'-11"	22'-3"	
14"	PRI-40	25'-6"	22'-1"	20'-1"	18'-0"
	PRI-50	26'-6"	24'-2"	20'-2"	16'-1"
	PRI-60	28'-1"	25'-7"	23'-8"	19'-9"
	PRI-70	28'-6"	25'-11"	23'-2"	18'-6"
	PRI-80	30'-10"	28'-0"	26'-5"	23'-11"
PRI-90	31'-8"	28'-10"	27'-1"	25'-3"	
16"	PRI-40	27'-8"	23'-11"	21'-10"	19'-6"
	PRI-50	29'-6"	24'-3"	20'-2"	16'-1"
	PRI-60	31'-2"	28'-1"	24'-9"	19'-9"
	PRI-70	31'-7"	27'-10"	23'-2"	18'-6"
	PRI-80	34'-2"	31'-1"	29'-3"	23'-11"
PRI-90	35'-1"	31'-11"	30'-0"	26'-7"	

Notes:

1. Allowable **clear** span applicable to multiple-span residential floor construction with a design dead load of 10 psf and live load of 40 psf. The live load deflection is limited to span/480.
2. Spans are based on a composite floor with glued-nailed sheathing meeting the requirements for APA Rated Sheathing or APA Rated STURD-I-FLOOR conforming to PRP-108, PS 1, or PS 2 with a minimum thickness of 19/32 inch (40/20 or 20 oc) for a joist spacing of 19.2 inches or less, or 23/32 inch (48/24 or 24 oc) for a joist spacing of 24 inches. Adhesive shall meet APA Specification AFG-01 or ASTM D3498. Spans shall be reduced 1 foot when the floor sheathing is nailed only.
3. Minimum bearing length shall be 1-3/4 inches for the end bearings, and 3-1/2 inches for the intermediate bearings.
4. Bearing stiffeners are **not** required when I-joists are used with the spans and spacings given in this table, except as required for hangers.
5. This span chart is based on uniform loads. For applications with other than uniformly distributed loads, an engineering analysis may be required based on the use of the design properties in Table 5.

Typical Floor Framing and Construction Details

Installation Notes:

1. Installation of APA PRIs shall be as shown in Figure 1.

2. Except for cutting to length, I-joist flanges should **never** be cut, drilled, or notched.

3. Concentrated loads should only be applied to the top surface of the top flange. At no time should concentrated loads be suspended from the bottom flange with the exception of light loads such as ceiling fans, light fixtures, etc.

4. I-joists must be protected from the weather prior to installation.

5. I-joists must not be used in applications where they will be permanently exposed to weather, or will reach a moisture content greater than 16% such as in swimming pool or hot tub areas. They must not be installed where they will remain in direct contact with concrete or masonry.

6. End bearing length must be at least 1-3/4 inches. For multiple span joists, intermediate bearing length must be at least 3-1/2 inches.

7. Ends of floor joists shall be restrained to prevent rollover. Use APA Performance Rated™ Rim Board or I-joist blocking panels.

8. I-joists installed beneath bearing walls perpendicular to the joists shall have full depth blocking panels, APA Performance Rated Rim Board, or squash blocks (cripple blocks) to transfer gravity loads from above the floor system to the wall or foundation below.

9. For I-joists installed directly beneath bearing walls parallel to the joists, the maximum allowable vertical load using a single I-joist is 2,000 plf, and 4,000 plf if double I-joists are used.

10. Continuous lateral support of the I-joist's compression flange is required to prevent rotation and buckling. In simple span uses, lateral support of the top flange is normally supplied by the floor sheathing. In multiple span or

cantilever applications, bracing of the I-joist's bottom flange is also required at interior supports of multiple-span joists, and at the end support next to the cantilever extension. The ends of all cantilever extensions must be laterally braced as shown in Figure 2, 3 or 4a.

11. Nails installed perpendicular to the wide face of the flange shall be spaced in accordance with the applicable building code requirements or approved building plans but should not be closer than 2" o.c. per row (3" o.c. for I-joists with composite flanges 1-1/2" wide). If more than one row of nails is used (not permitted for I-joists with composite flanges 1-1/2" wide) the rows must be offset at least 1/2 inch. Nails installed parallel to the wide face of the veneers in LVL flanges shall not be spaced closer than 3 inches o.c. for 8d common nails, and 4 inches o.c. for 10d common nails.

12. Figure 1 details on the following pages show only I-joist-specific fastener requirements. For other fastener requirements, see the applicable building code.

FIGURE 1

TYPICAL APA PERFORMANCE RATED I-JOIST FLOOR FRAMING AND CONSTRUCTION DETAILS

Some framing requirements such as erection bracing and blocking panels have been omitted for clarity.

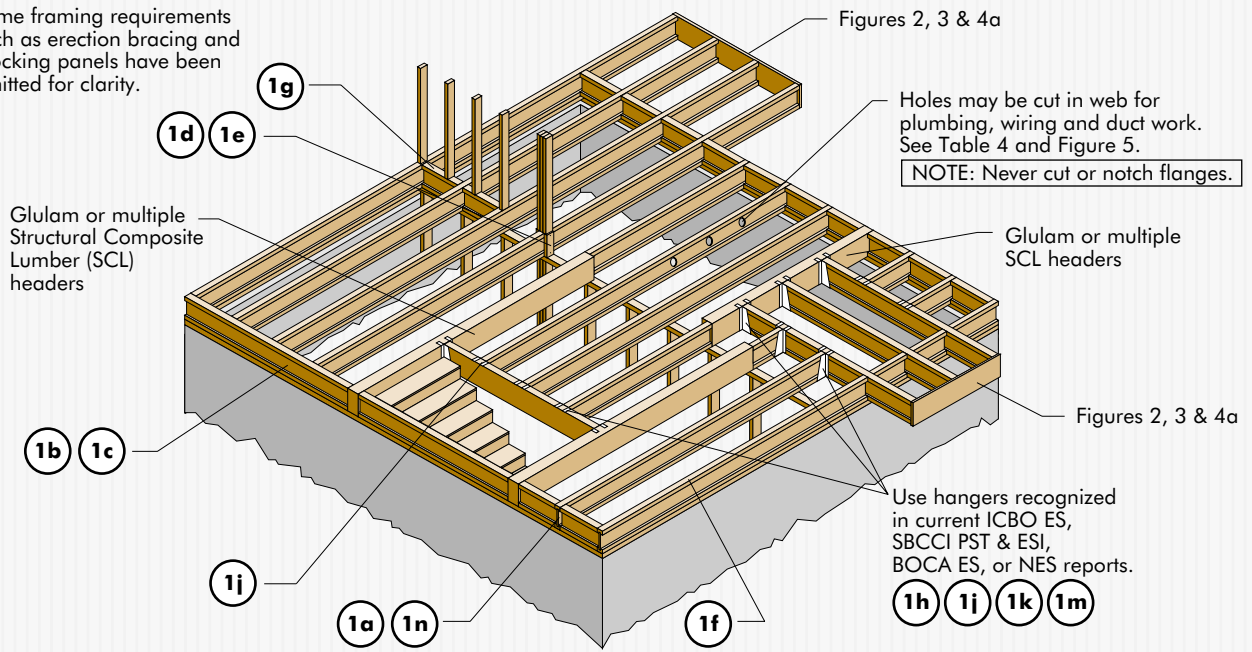
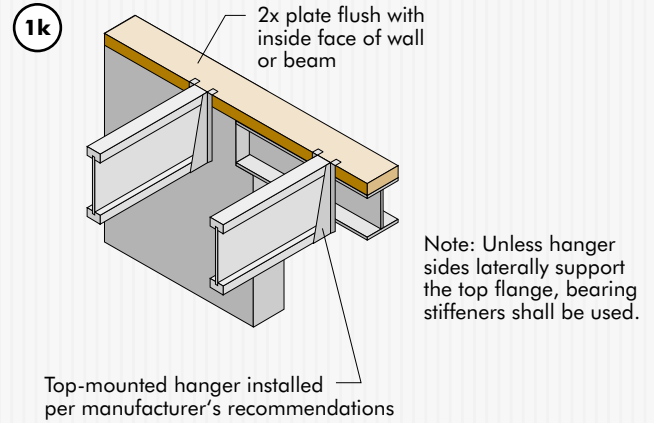
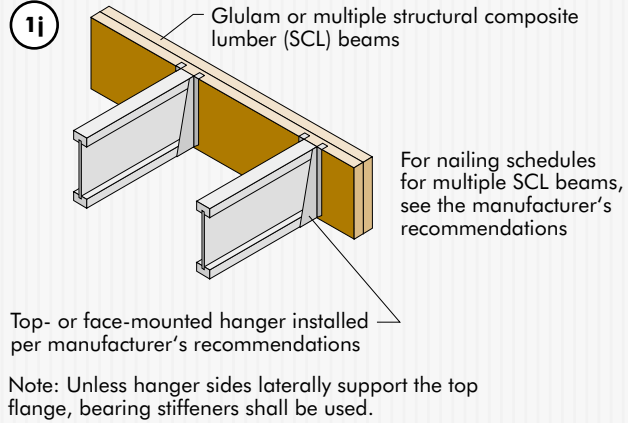
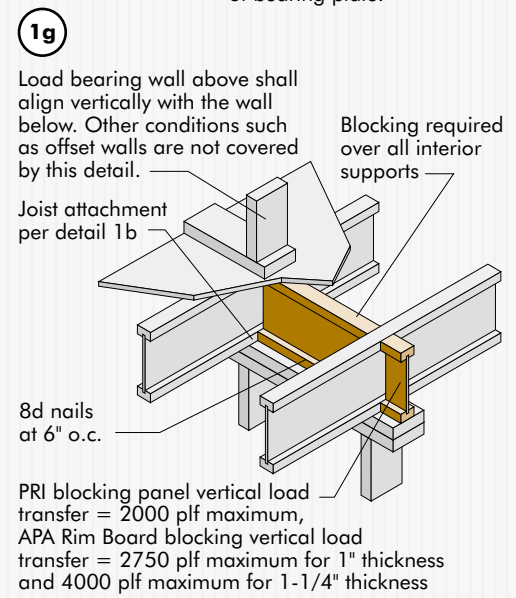
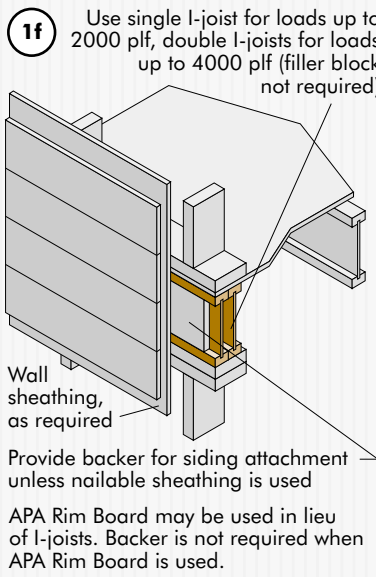
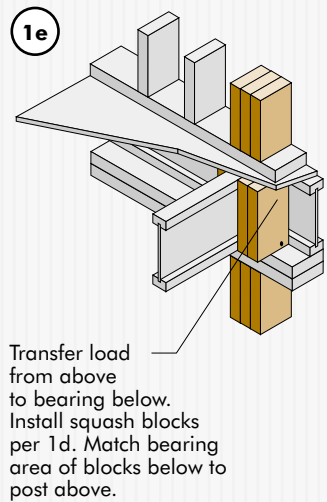
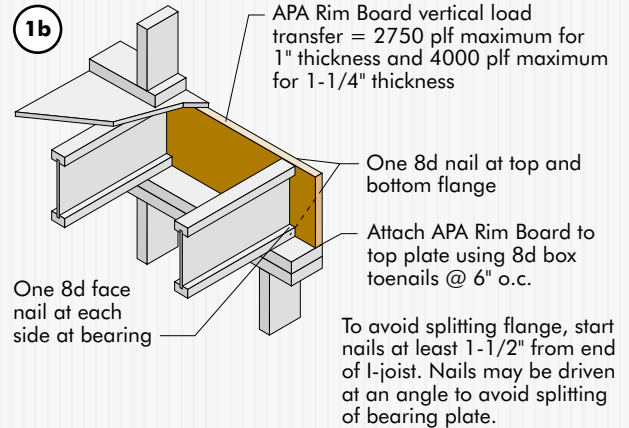
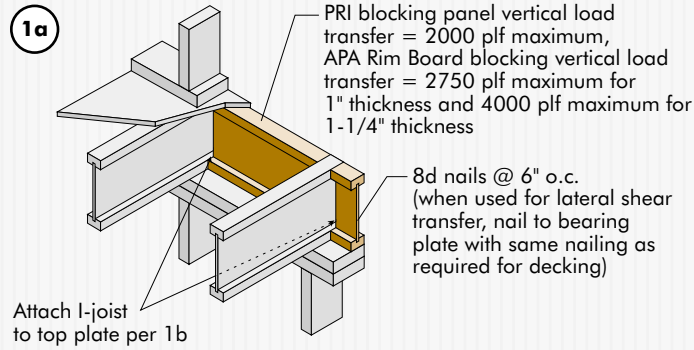
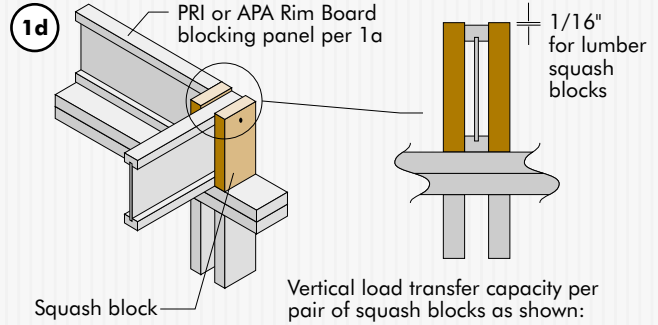
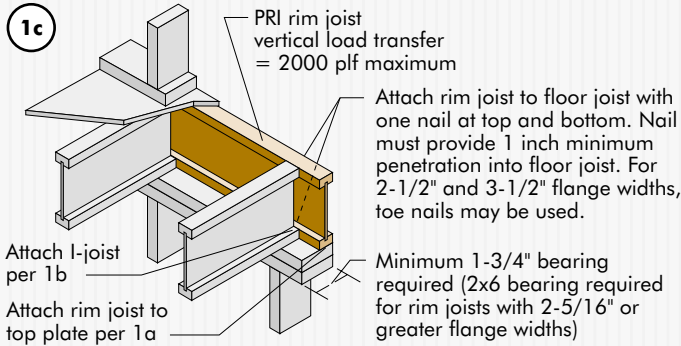


FIGURE 1 CONTINUED

TYPICAL APA PERFORMANCE RATED I-JOIST FLOOR FRAMING AND CONSTRUCTION DETAILS

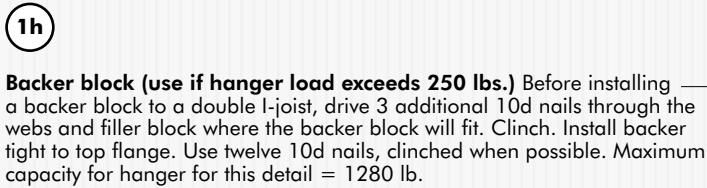
All nails shown in the details below are assumed to be common nails unless otherwise noted. 10d box nails may be substituted for 8d common shown in details. Individual components not shown to scale for clarity.





Pair of Squash Blocks	(lb)
2 x 4	4000
1-1/8" Rim Board	3000
1" Rim Board	2700

Provide lateral bracing per 1a, 1b, or 1c

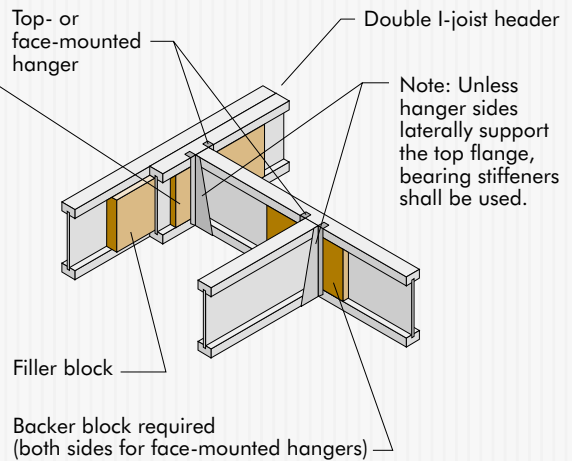


BACKER BLOCKS (Blocks must be long enough to permit required nailing without splitting)

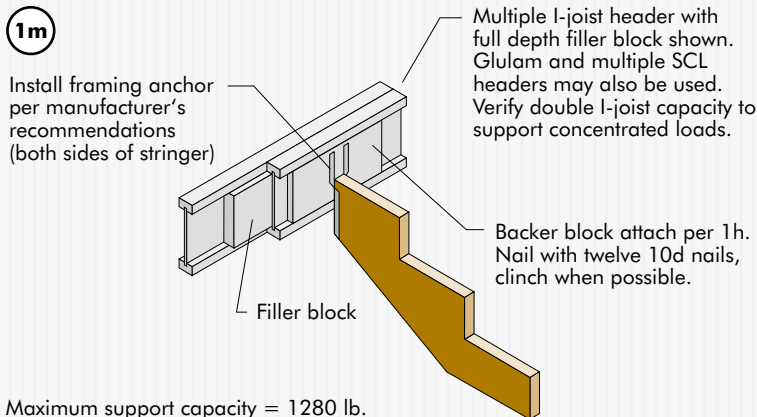
Flange Width	Material Thickness Required*	Minimum Depth**
1-1/2"	19/32"	5-1/2"
1-3/4"	23/32"	5-1/2"
2-5/16"	1"	7-1/4"
2-1/2"	1"	5-1/2"
3-1/2"	1-1/2"	7-1/4"

* Minimum grade for backer block material shall be Utility grade SPF (south) or better for solid sawn lumber and Rated Sheathing grade for wood structural panels.

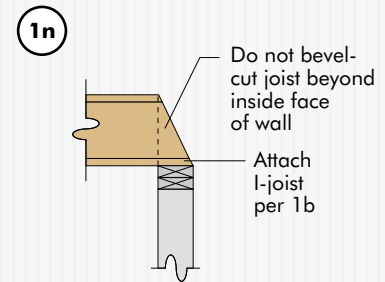
** For face-mount hangers use net joist depth minus 3-1/4" for joists with 1-1/2" thick flanges. For 1-5/16" thick flanges use net depth minus 2-7/8".



For hanger capacity see hanger manufacturer's recommendations. Verify double I-joist capacity to support concentrated loads.



Maximum support capacity = 1280 lb.



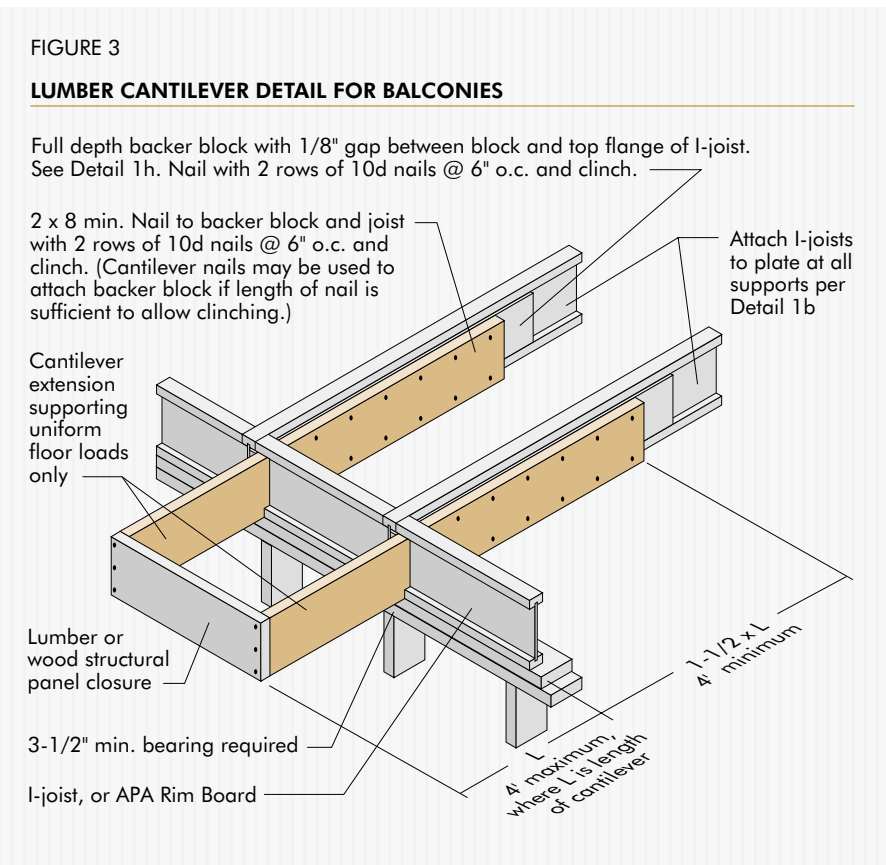
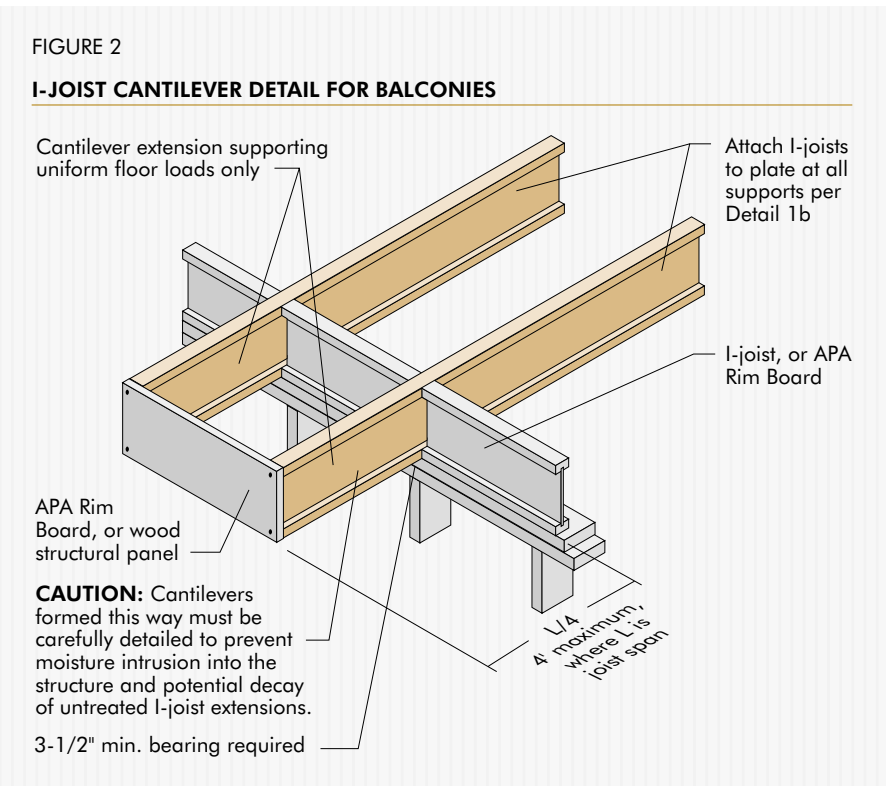
Note: Blocking required at bearing for lateral support, not shown for clarity.

Cantilever Details for Balconies (No Wall Load)

Balconies may be constructed using either continuous APA PRIs (Figure 2) or by adding lumber extensions (Figure 3) to the I-joist. Continuous I-joist cantilevers are limited to one-fourth the adjacent span when supporting uniform loads only. For applications supporting concentrated loads at the end of the cantilever, such as a wall, see Figures 4a and 4b.

Unless otherwise engineered, cantilevers are limited to a maximum of 4 feet when supporting uniform loads only. Blocking is required at the cantilever support as shown.

Uniform floor load shall not exceed 40 psf live load and 10 psf dead load. The balcony load shall not exceed 60 psf live load and 10 psf dead load.



Cantilever Details for Vertical Building Offset (Concentrated Wall Load)

I-joists may also be used in cantilever applications supporting a concentrated load applied to the end of the cantilever, such as with a vertical building offset.

For cantilever-end concentrated load applications that require reinforcing based on Table 3, the cantilever is limited to 2 feet maximum. In addition, blocking is required along the cantilever support and for 4 feet on each side of the cantilever area. Subject to the roof

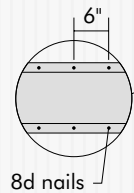
loads and layout (see Table 4), three methods of reinforcing are allowed in load bearing cantilever applications: reinforcing sheathing applied to one side of the I-joist (Method 1), reinforcing sheathing applied to both sides of the joist or double I-joists (Method 2).

FIGURE 4a

CANTILEVER DETAIL FOR VERTICAL BUILDING OFFSET

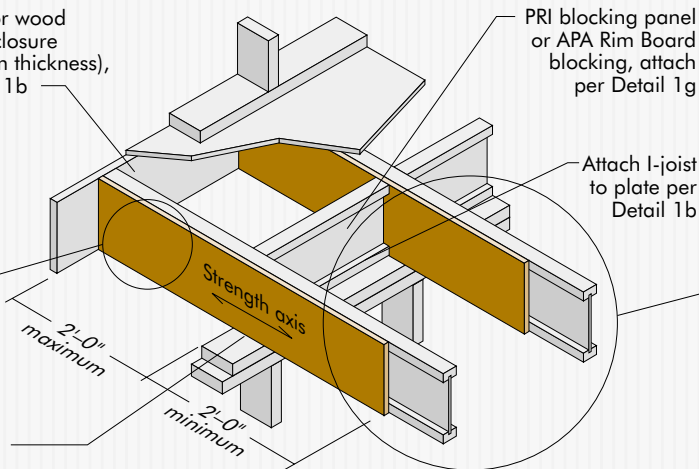
Method 1 SHEATHING REINFORCEMENT ONE SIDE

APA Rim Board or wood structural panel closure (23/32" minimum thickness), attach per Detail 1b



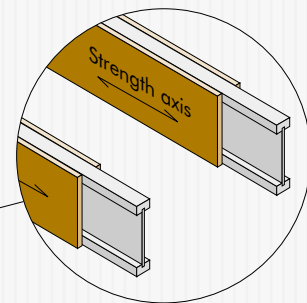
8d nails

3-1/2" min. bearing required



Method 2 SHEATHING REINFORCEMENT TWO SIDES

Use same installation as Method 1 but reinforce both sides of I-joist with sheathing

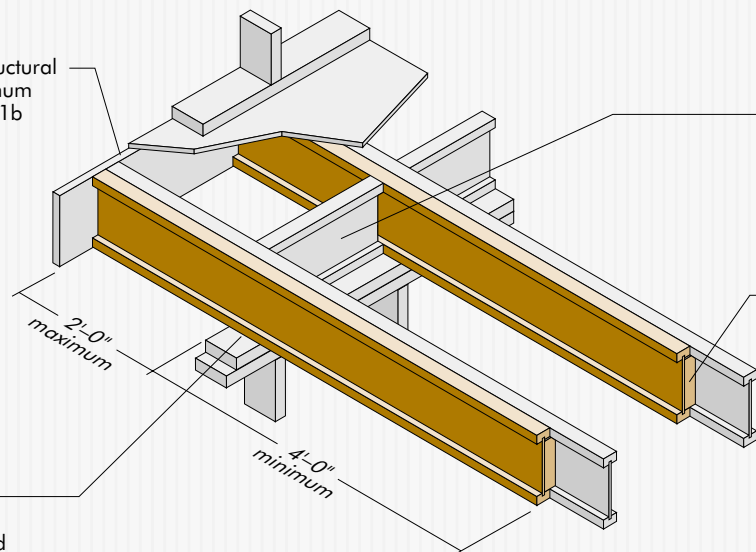


Use nailing pattern shown for Method 1 with opposite face nailing offset by 3"

Note: APA RATED SHEATHING 48/24 (minimum thickness 23/32") required on sides of joist. Depth shall match the full height of the joist. Nail with 8d nails at 6" o.c., top and bottom flange. Install with face grain horizontal. Attach I-joist to plate at all supports per Detail 1b

Alternate Method 2 DOUBLE I-JOIST

APA Rim Board, or wood structural panel closure (23/32" minimum thickness), attach per Detail 1b

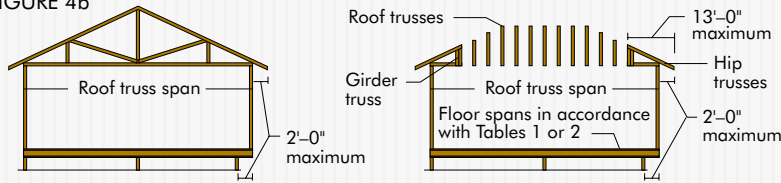


PRI blocking panel or APA Rim Board blocking, attach per Detail 1g

Block I-joists together with filler blocks for the full length of the reinforcement. For I-joist flange widths greater than 3 inches place an additional row of 10d nails along the centerline of the reinforcing panel from each side. Clinch when possible.

Attach I-joists to top plate at all supports per Detail 1b 3-1/2" min. bearing required

FIGURE 4b



See Table below for APA PRI reinforcement requirements at cantilever.

For hip roofs with the hip trusses running parallel to the cantilevered floor joists, the I-joist reinforcement requirements for a span of 26 ft. shall be permitted to be used.

TABLE 3

PRI CANTILEVER REINFORCEMENT METHODS ALLOWED

Joist Depth (in.)	Roof Truss Span (ft)	ROOF LOADINGS											
		TL = 35 psf LL not to exceed 20 psf				TL = 45 psf LL not to exceed 30 psf				TL = 55 psf LL not to exceed 40 psf			
		Joist Spacing (in.)				Joist Spacing (in.)				Joist Spacing (in.)			
		12	16	19.2	24	12	16	19.2	24	12	16	19.2	24
9-1/2	26	N	N	N	2	N	N	1,2	X	N	1,2	2	X
	28	N	N	N	2	N	N	1,2	X	N	1,2	2	X
	30	N	N	1,2	2	N	N	2	X	N	1,2	X	X
	32	N	N	1,2	X	N	1,2	2	X	N	1,2	X	X
	34	N	N	1,2	X	N	1,2	2	X	N	2	X	X
	36	N	N	1,2	X	N	1,2	X	X	N	2	X	X
11-7/8	26	N	N	N	2	N	N	1,2	X	N	1,2	2	X
	28	N	N	1,2	2	N	N	2	X	N	1,2	X	X
	30	N	N	1,2	2	N	1,2	2	X	N	1,2	X	X
	32	N	N	1,2	X	N	1,2	2	X	N	2	X	X
	34	N	N	1,2	X	N	1,2	X	X	N	2	X	X
	36	N	N	1,2	X	N	1,2	X	X	N	2	X	X
	38	N	1,2	2	X	N	1,2	X	X	1,2	X	X	X
14	26	N	N	N	1,2	N	N	N	2	N	N	1,2	X
	28	N	N	N	1,2	N	N	1,2	X	N	N	2	X
	30	N	N	N	2	N	N	1,2	X	N	1,2	2	X
	32	N	N	N	2	N	N	1,2	X	N	1,2	2	X
	34	N	N	N	2	N	N	1,2	X	N	1,2	X	X
	36	N	N	1,2	2	N	N	2	X	N	1,2	X	X
	38	N	N	1,2	X	N	1,2	2	X	N	1,2	X	X
	40	N	N	1,2	X	N	1,2	2	X	N	2	X	X
16	26	N	N	N	1,2	N	N	1,2	2	N	N	1,2	X
	28	N	N	N	1,2	N	N	1,2	X	N	1,2	2	X
	30	N	N	N	2	N	N	1,2	X	N	1,2	2	X
	32	N	N	N	2	N	N	1,2	X	N	1,2	2	X
	34	N	N	1,2	2	N	N	2	X	N	1,2	X	X
	36	N	N	1,2	2	N	1,2	2	X	N	1,2	X	X
	38	N	N	1,2	X	N	1,2	2	X	N	2	X	X
	40	N	N	1,2	X	N	1,2	2	X	N	2	X	X
	42	N	N	1,2	X	N	1,2	X	X	N	2	X	X

Notes

- 1. N = No reinforcement required.
- 1 = PRIs reinforced with 23/32" WSP on one side only.
- 2 = PRIs reinforced with 23/32" WSP on both sides or double I-joist.
- X = Try a deeper joist or closer spacing.

- 2. Maximum load shall be: 15 psf roof dead load, 50 psf floor total load, and 80 plf wall load. Wall load is based on 3'-0" maximum width window or door openings. For larger openings, or multiple 3'-0" width openings spaced less than 6'-0" o.c., additional joists beneath the opening's cripple studs may be required.
- 3. Table applies to joists 12" to 24" o.c. Use 12" o.c. requirements for lesser spacings.

Web Hole Specifications

One of the benefits of using I-joists in residential floor construction is that holes may be cut in the joist webs to accommodate electrical wiring, plumbing lines and other mechanical systems, therefore minimizing the depth of the floor system.

Rules for cutting holes in PRI Joists

1. The distance between the inside edge of the support and the centerline of any hole shall not be less than that shown in Table 4.
2. I-joist top and bottom flanges must NEVER be cut, notched, or otherwise modified.
3. Whenever possible field-cut holes should be centered on the middle of the web.
4. The maximum size hole that can be cut into an I-joist web shall equal the clear distance between the flanges of the I-joist minus 1/4 inch. A minimum of 1/8 inch should always be maintained between the top or bottom of the hole and the adjacent I-joist flange.

5. The sides of square holes or longest sides of rectangular holes should not exceed three fourths of the diameter of the maximum round hole permitted at that location.

6. Where more than one hole is necessary, the distance between adjacent hole edges shall exceed twice the diameter of the largest round hole or twice the size of the largest square hole (or twice the length of the longest side of the longest rectangular hole) and each hole must be sized and located in compliance with the requirements of Table 4.

7. A knockout is **not** considered a hole, may be utilized anywhere it occurs and may be ignored for purposes of calculating minimum distances between holes.

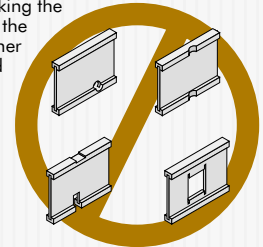
8. One and one-half inch holes shall be permitted anywhere in a cantilevered section of a PRI Joist. Holes of greater size may be permitted subject to verification.

9. A 1-1/2" hole can be placed anywhere in the web provided that it meets the requirements of 6 above.

Never drill, cut or notch the flange, or over-cut the web.

Holes in webs should be cut with a sharp saw.

For rectangular holes, avoid over cutting the corners, as this can cause unnecessary stress concentrations. Slightly rounding the corners is recommended. Starting the rectangular hole by drilling a 1" diameter hole in each of the 4 corners and then making the cuts between the holes is another good method to minimize damage to I-joist.



10. For joists with more than one span, use the longest span to determine hole location in either span.

11. All holes shall be cut in a workman-like manner in accordance with the restrictions listed above and as illustrated in Figure 5.

12. Limit 3 maximum size holes per span.

13. A group of round holes at approximately the same location shall be permitted if they meet the requirements for a single round hole circumscribed around them.

FIGURE 5

APA PRI JOIST TYPICAL HOLES

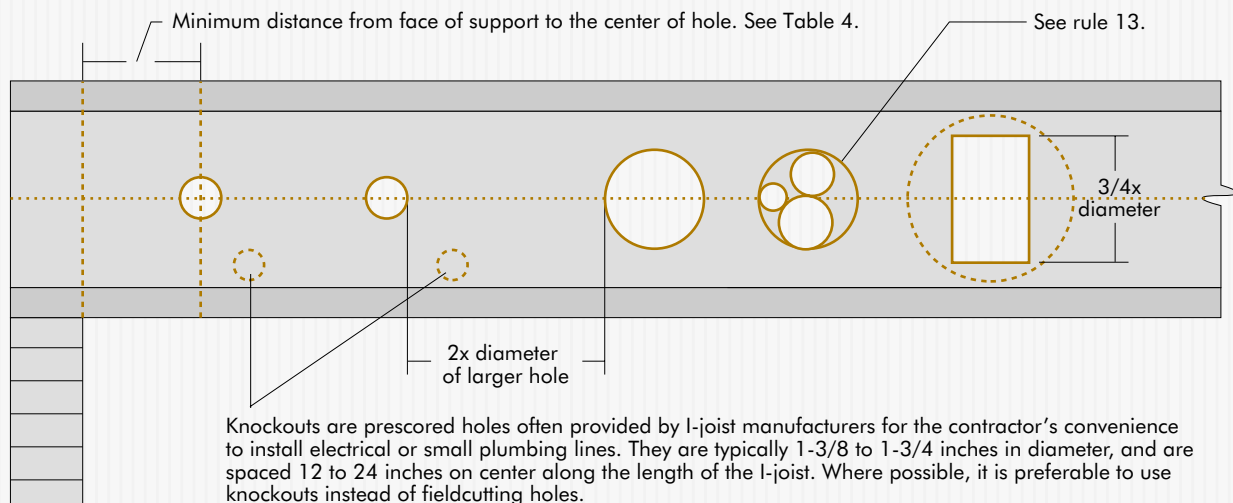


TABLE 4

MINIMUM DISTANCE FROM FACE OF ALL JOIST SUPPORTS TO CENTER OF HOLE – Single or Multi-Span

Joist Depth	Joist Designation	Span Adjustment Factor	Minimum Distance from Inside Face of Any Support to Center of Hole (ft - in.)														
			Round Hole Diameter (in.)														
			2	3	4	5	6	6-1/4	7	8	8-5/8	9	10	10-3/4	11	12	12-3/4
9-1/2"	PRI-20	11.1	0'-6"	1'-0"	2'-0"	3'-6"	4'-6"	5'-0"									
	PRI-30	12.5	1'-0"	2'-0"	3'-0"	4'-6"	5'-6"	6'-0"									
	PRI-40	12.8	1'-0"	2'-0"	3'-0"	4'-0"	5'-0"	5'-6"									
	PRI-50	13.4	1'-6"	2'-6"	4'-0"	5'-0"	6'-6"	7'-0"									
	PRI-60	14.2	2'-0"	3'-0"	4'-0"	5'-0"	6'-6"	7'-0"									
11-7/8"	PRI-20	11.1	0'-6"	0'-6"	1'-0"	1'-0"	2'-0"	2'-5"	3'-6"	5'-0"	6'-0"						
	PRI-30	12.5	0'-6"	0'-6"	1'-0"	2'-0"	3'-0"	3'-6"	4'-6"	6'-6"	7'-6"						
	PRI-40	14.8	0'-6"	0'-6"	1'-6"	2'-6"	3'-6"	4'-0"	4'-6"	6'-0"	7'-0"						
	PRI-50	13.4	0'-6"	0'-6"	1'-0"	2'-6"	4'-0"	4'-6"	5'-6"	7'-0"	8'-0"						
	PRI-60	16.4	0'-6"	1'-6"	3'-0"	4'-0"	5'-0"	5'-6"	6'-6"	8'-0"	9'-0"						
	PRI-70	15.3	0'-6"	1'-6"	3'-0"	4'-6"	6'-0"	6'-0"	7'-6"	9'-0"	9'-6"						
	PRI-80	18.2	2'-0"	3'-6"	4'-6"	6'-0"	7'-0"	7'-6"	8'-6"	10'-0"	11'-0"						
PRI-90	22.2	1'-0"	2'-0"	3'-6"	5'-0"	6'-0"	6'-6"	7'-6"	9'-0"	9'-6"							
14"	PRI-40	16.3	0'-6"	1'-0"	2'-0"	3'-0"	4'-0"	4'-0"	4'-6"	5'-6"	6'-0"	6'-6"	8'-0"	9'-6"			
	PRI-50	13.4	0'-6"	0'-6"	1'-0"	1'-0"	1'-0"	1'-6"	2'-6"	4'-6"	6'-0"	6'-6"	8'-6"	10'-0"			
	PRI-60	16.4	0'-6"	1'-0"	1'-0"	1'-6"	3'-0"	3'-6"	4'-6"	6'-0"	7'-0"	7'-6"	9'-0"	10'-6"			
	PRI-70	15.3	0'-6"	0'-6"	1'-0"	1'-0"	2'-6"	3'-0"	4'-0"	6'-0"	7'-0"	8'-0"	10'-0"	11'-6"			
	PRI-80	19.9	0'-6"	2'-0"	3'-0"	4'-6"	5'-6"	6'-0"	7'-0"	8'-6"	9'-6"	10'-0"	11'-6"	13'-0"			
	PRI-90	22.2	0'-6"	0'-6"	1'-6"	3'-0"	4'-6"	5'-0"	6'-0"	7'-6"	8'-6"	9'-6"	11'-0"	12'-0"			
16"	PRI-40	16.4	0'-6"	0'-6"	1'-0"	1'-0"	2'-0"	2'-0"	3'-0"	4'-0"	4'-6"	5'-0"	6'-0"	7'-0"	7'-0"	9'-0"	10'-6"
	PRI-50	13.4	0'-6"	0'-6"	1'-0"	1'-0"	1'-0"	1'-6"	1'-6"	1'-6"	2'-0"	2'-6"	5'-0"	6'-6"	7'-0"	9'-0"	10'-6"
	PRI-60	16.4	0'-6"	0'-6"	1'-0"	1'-0"	1'-0"	1'-6"	2'-0"	3'-6"	4'-6"	5'-0"	6'-6"	8'-0"	8'-6"	10'-6"	12'-0"
	PRI-70	15.3	0'-6"	0'-6"	1'-0"	1'-0"	1'-0"	1'-6"	1'-6"	3'-0"	4'-6"	5'-0"	7'-0"	8'-6"	9'-6"	11'-6"	13'-0"
	PRI-80	19.9	0'-6"	0'-6"	1'-0"	2'-0"	3'-6"	4'-0"	5'-0"	6'-6"	7'-6"	8'-0"	10'-0"	11'-0"	11'-6"	13'-6"	15'-0"
PRI-90	22.2	0'-6"	0'-6"	1'-0"	1'-0"	2'-6"	3'-0"	4'-0"	5'-6"	6'-6"	7'-6"	9'-6"	10'-6"	11'-0"	13'-0"	14'-6"	

Notes:

1. Above tables may be used for I-joist spacing of 24 inches on center or less.
2. Hole location distance is measured from inside face of supports to center of hole.
3. Distances in this chart are based on uniformly loaded joists that meet the span requirements in Tables 1 and 2.
4. For continuous joists with more than one span, use the longest span to determine hole location in either span.

OPTIONAL:

Table 4 is based on the I-joists being used at their maximum span. If the I-joists are placed at less than their full allowable span as shown in Tables 1 or 2, the maximum distance from the centerline of the hole to the face of any support (D) as given above may be reduced as follows:

$$D_{\text{reduced}} = \frac{L_{\text{actual}}}{\text{SAF}} \times D$$

- Where:
- D_{reduced} = Distance from the inside face of any support to center of hole, reduced for less-than-maximum span applications (ft).
 - L_{actual} = The actual measured span distance between the inside faces of supports (ft).
 - SAF = Span Adjustment Factor given in Table 4.
 - D = The maximum distance from the inside face of any support to center of hole from Table 4 above.
 - If $\frac{L_{\text{actual}}}{\text{SAF}}$ is greater than 1, use 1 in the above calculation.

When calculating hole locations by this optional method, the following minimum distances between the center of the hole and the inside face of the support apply:

Hole Diameter in inches (mm)	2 (51)	3 (76)	4 (101)	5 (127)	6 (152)	6.25 (159)	7 (178)	8 (202)	8.63 (219)	9 (228)	10 (254)	10.75 (273)	11 (279)	12 (305)	12.75 (324)
Minimum Distance in feet (mm)	0.5 (150)	0.5 (150)	1 (300)	1 (300)	1 (300)	1.5 (450)	1.5 (450)	1.5 (450)	1.5 (450)	1.5 (450)	1.5 (450)	1.5 (450)	1.5 (450)	1.5 (450)	6 (600)

TABLE 5

DESIGN PROPERTIES FOR APA EWS PERFORMANCE RATED I-JOISTS⁽¹⁾

Depth	Joist Designation	EI ⁽²⁾ 10 ⁶ lbf-in. ²	M ⁽³⁾		V ⁽⁴⁾ lbf	IR ⁽⁵⁾ lbf	ER ⁽⁶⁾ lbf	K ⁽⁷⁾ 10 ⁶ lbf
			Nonrepetitive lbf-ft	Repetitive lbf-ft				
9-1/2"	PRI-20	145	2,180	2,265	1,120	1,700	830	4.94
	PRI-30	161	2,800	2,910	1,120	1,905	945	4.94
	PRI-40	193	2,355	2,520	1,120	2,160	1,080	4.94
	PRI-50	186	3,290	3,420	1,120	2,040	1,015	4.94
	PRI-60	231	3,245	3,470	1,120	2,160	1,080	4.94
11-7/8"	PRI-20	253	2,910	3,025	1,420	1,700	830	6.18
	PRI-30	280	3,715	3,860	1,420	1,905	945	6.18
	PRI-40	330	3,145	3,365	1,420	2,500	1,200	6.18
	PRI-50	322	4,375	4,550	1,420	2,040	1,015	6.18
	PRI-60	396	4,335	4,635	1,420	2,500	1,200	6.18
	PRI-70	420	5,600	5,820	1,420	2,335	1,160	6.18
	PRI-80	547	6,130	6,555	1,420	2,760	1,280	6.18
	PRI-90	604	7,770	8,080	1,925	3,355	1,400	6.18
14"	PRI-40	482	3,860	4,130	1,710	2,500	1,200	7.28
	PRI-50	480	5,350	5,560	1,710	2,040	1,015	7.28
	PRI-60	584	5,320	5,690	1,710	2,500	1,200	7.28
	PRI-70	613	7,120	7,405	1,710	2,335	1,160	7.28
	PRI-80	802	7,525	8,050	1,710	3,020	1,280	7.28
	PRI-90	881	9,535	9,915	2,125	3,355	1,400	7.28
16"	PRI-40	657	4,535	4,850	1,970	2,500	1,200	8.32
	PRI-50	663	6,270	6,520	1,970	2,040	1,015	8.32
	PRI-60	799	6,250	6,685	1,970	2,500	1,200	8.32
	PRI-70	841	8,350	8,680	1,970	2,335	1,160	8.32
	PRI-80	1,092	8,845	9,460	1,970	3,020	1,280	8.32
	PRI-90	1,192	11,205	11,650	2,330	3,355	1,400	8.32

For SI: 1 lbf = 4.45kN, 1 lbf.ft. = 1.356 N.m, 1lbf.in.² = 0.00287 N.m², 1 inch = 25.4 mm.

(1) The tabulated values are design values for normal duration of load. All values, except for EI and K, are permitted to be adjusted for other load durations as permitted by the code for solid sawn lumber.

(2) Bending stiffness (EI) of the I-joist.

(3) Moment capacity (M) of a single I-joist. When I-joists are in contact or spaced not more than 24 inches on center, are not less than 3 in number, and are joined by floor, roof, or other load distributing elements adequate to support the design load, repetitive moment shall be permitted for use in design.

(4) Shear capacity (V) of the I-joist.

(5) Intermediate reaction (IR) of the I-joist with a minimum bearing length of 3-1/2 inches without bearing stiffeners.

(6) End reaction (ER) of the I-joist with a minimum bearing length of 1-3/4 inches without web stiffeners. Higher end reactions are permitted. For a bearing length of 4 inches (5 inches for 14" and 16" PRI-50s), the end reaction may be set equal to the tabulated shear value. Interpolation of the end reaction between 1-3/4 and 4-inch (5-inch for 14" and 16" PRI-50s) bearing is permitted. For end reaction values over 1,550 lbf, web stiffeners are required.

(7) Coefficient of shear deflection (K). For calculating uniform load and center-point load deflections of the I-joist in a simple-span application, use Eqs. 1 and 2.

$$\text{Uniform Load: } \delta = \frac{5\omega\ell^4}{384EI} + \frac{\omega\ell^2}{K} \quad [1]$$

$$\text{Center-Point Load: } \delta = \frac{P\ell^3}{48EI} + \frac{2P\ell}{K} \quad [2]$$

Where: δ = calculated deflection (in.)

ω = uniform load (lbf/in.)

ℓ = design span (in.)

P = concentrated load (lbf)

EI = bending stiffness of the I-joist (lbf-in.²)

K = coefficient of shear deflection (lbf)



APA PERFORMANCE RATED I-JOISTS

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Form No. EWS Z725A
Revised January 2001/0100

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